VULSOL MS 7500





Chlorine-free synthetic cutting fluid for machining and grinding.

APPLICATIONS

- VULSOL MS 7500 is recommended for machining and grinding steel and its alloys as well as non-ferrous metals.
- VULSOL MS 7500 is also intended for machining a variety of plastics materials and for machining and polishing special optical glasses.
- Recommended quantities: machining: 4 6 % grinding: 3 - 4 %.

SPECIFICATIONS

ISO 6743/7

● ISO-L MAH

ADVANTAGES

- Excellent protection against corrosion of machined parts and machines.
- Very simple to use: just pour VULSOL MS 7500 into good quality water to obtain a transparent solution.
- Outstandingly stable in use.
- Product does not foam.
- Very good settling of grinding sludge and very good separation of lubricating oils.
- Natural resistance to bacterial growth.

HEALTH AND SAFETY

- VULSOL MS 7500 has no particular smell, and contains no phenol or nitrogenproducing substances (nitrite, diethanolamine (DEA)), PTBB, chlorine, or boron).
- VULSOL MS 7500 satisfies the German TRGS 611 legislation (technical rules relating to the handling of hazardous substances).
- Hazard category for water: 1.

TYPICAL CHARACTERISTICS	METHODS	UNITS	VULSOL MS 7500	
			CONCENTRATE	5 % SOLUTION
Appearance	Visual		Clear	
Density at 15°C	ISO 3675	kg/m ³	1123	
Kinematic viscosity at 40 °C	ISO 3104	mm²/s	83.5	
Appearance	Visual			Clear
pH	NF T 60 193			9.1
Refractive index			1.0	

The characteristics shown in this table are typical values given for illustrative purposes.



14 may 2003



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