

SPIRIT MS 5000



Metalworking

Multipurpose chlorine-free micro-emulsion.

UTILISATIONS

- **SPIRIT MS 5000** is recommended in workshops handling many different machining operations and materials.
- Particularly suitable for difficult machining processes.
- Machining ferrous and non-ferrous metals.
- **SPIRIT MS 5000** gives very good results in plane, cylindrical or centerless grinding.
- Recommended proportions:
 - grinding : 4%
 - moderate machining : 5 to 7%
 - severe machining : 6 to 9%.

SPECIFICATIONS

ISO 6743/7

- ISO-L MAE

ADVANTAGES

- Very wide range of applications.
- Excellent wetting and cooling capability
- Very easy to use: simply pour **SPIRIT MS 5000** into good quality water.
- Excellent stability over time increases drain intervals.
- Good corrosion protection for machined parts and machines.
- Non-foaming.
- Good resistance to bacterial growth.

HANDLING OPERATIONS - HEALTH - SAFETY

- **SPIRIT MS 5000** has no particular smell and contains no phenols, nitrites, PTBB, chlorine, diethanolamine (DEA) monoethanolamine (MEA) triethanolamine (TEA).
- **SPIRIT MS 5000** satisfies the German TRGS 611 legislation (technical rules governing the handling of hazardous substances).

TYPICAL CHARACTERISTICS	METHODS	UNITS	SPIRIT MS 5000	
			CONCENTRATE	5 % SOLUTION
Appearance	Visual		clear	
Density at 15°C	ISO 3675	kg/m ³	990	
Kinematic viscosity at 40°C	ISO 3104	mm ² /s	126	
Appearance	Visual			Opalescent
pH	NF T 60 193			9.2
Refractometric correction factor			1.25	

Above characteristics are mean values given as an information.

TOTAL LUBRIFIANTS
Industrie & Spécialités

25 september 2002 (supersedes 22 july 2002)

SPIRIT MS 5000

1/1

This lubricant used as recommended and for the application for which it has been designed does not present any particular risk.

A material safety data sheet conforming to the regulations in use in the E.C. can be obtained from your local commercial adviser or down loaded from

www.quick-fds.com.

