

ALEDA EE



Metal Working



Light coloured chlorine containing multi purpose cutting lubricant.

APPLICATIONS

- Mainly dedicated for CNC autolathe work on both ferrous and non-ferrous alloys:
 - Drilling
 - Forming
 - Treading
 - Turning
 - Reaming
 - Cutting-off
 - Tapping

PERFORMANCES

CLIENT ADVANTAGES

Technical profile

- Low tendency to form oil mist
- Light colour to provide high workpiece visibility
- Reinforced onctuousity to ensure strong lubrication film
- Fortified antirust properties to avoid corrosion of tools, parts and machines
- High extreme pressure properties to eliminate the formation of BUE on tools

CHARACTERISTICS

ALEDA EE	Unit	13T	20T	30T	40T
Appearance	-	Light amber liquid (a hazy appearance at <20°C)			
Odour	-	Mild petroleum type			
Volumetric mass at 15°C	cSt	865	876	886	890
Viscosity at 40°C	cSt	13	20	30	40
Flash point, COC	°C	160	180	210	218
Pour point	°C	-15	-12	-9	-9
Cu corrosion, 100°C for 3 hours	-	1a	1a	1a	1a

Characteristics of this chart are indicative typical values

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This lubricant, when used according to our recommendations and for the purpose for which is intended, presents no particular hazards. A safety data sheet complying with current EC legislation can be obtained from your local commercial adviser.