



Revision Number: 005.1

Issue date: 02/13/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite® 680™ Retaining Compound
Product type: Anaerobic Adhesive

IDH number: 135534
Item number: 68035
Region: United States

Company address:
 Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

Contact information:
 Telephone: 860.571.5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state: Liquid
Color: Green
Odor: Mild

HMIS:

HEALTH: *2
FLAMMABILITY: 1
PHYSICAL HAZARD: 1
Personal Protection: See MSDS Section 8

WARNING: CAUSES EYE IRRITATION.
 MAY CAUSE ALLERGIC SKIN REACTION.
 MAY CAUSE SKIN IRRITATION.
 MAY CAUSE RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: May cause respiratory tract irritation.
Skin contact: May cause allergic skin reaction. May cause skin irritation.
Eye contact: Contact with eyes will cause irritation.
Ingestion: May be harmful if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	24448-20-2	30 - 60
Hydroxyalkyl methacrylate	27813-02-1	30 - 60
Bisphenol A fumarate resin	39382-25-7	10 - 30
Cumene hydroperoxide	80-15-9	1 - 5
Polyglycol dimethacrylate	25852-47-5	1 - 5
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1
Cumene	98-82-8	0.1 - 1

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
Autoignition temperature:	Not available.
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Extinguishing media:	Foam, dry chemical or carbon dioxide. Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None None
Hazardous combustion products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapours. Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
Storage:	For safe storage, store at or below 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Bisphenol A fumarate resin	None	None	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Polyglycol dimethacrylate	None	None	None	None
1-Acetyl-2-phenylhydrazine	None	None	None	None
Cumene	50 ppm TWA	50 ppm (245 mg/m3) PEL (SKIN)	None	None

Engineering controls:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s). Use an organic vapor respirator for concentrations exceeding the Occupational Exposure Limit.

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Green
Odor:	Mild
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	< 5 mm hg (27 °C (80.6 °F))
Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not available.
Specific gravity:	1.11 at 26.6 °C (79.88 °F)
Vapor density:	Not available.
Flash point:	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0.43 %; 4.82 g/l

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Irritating organic vapours. Phenolics.
Incompatible materials:	Strong oxidizing agents. Reducing agents. Acids. Bases. Rust. Zinc. Aluminum. Iron. Copper. Alkalis. Aldehydes. Amines. Free radical initiators. Peroxides.
Conditions to avoid:	Exposure to sunlight. Heat, flames, sparks and other sources of ignition. See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Bisphenol A fumarate resin	No	No	No
Cumene hydroperoxide	No	No	No
Polyglycol dimethacrylate	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No
Cumene	No	Group 2B	No

Hazardous components	Health Effects/Target Organs
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	Irritant, Allergen
Hydroxyalkyl methacrylate	Irritant, Allergen
Bisphenol A fumarate resin	No Target Organs
Cumene hydroperoxide	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Polyglycol dimethacrylate	Allergen, Irritant
1-Acetyl-2-phenylhydrazine	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity
Cumene	Central nervous system, Irritant, Lung

12. ECOLOGICAL INFORMATION

Ecological information:	Not available.
--------------------------------	----------------

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:	Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number:	Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9).
CERCLA Reportable quantity:	Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class:	D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 9 and 16

Prepared by: Diane Annis, Sr. Regulatory Affairs Specialist

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.