

SAFETY DATA SHEET

1. Identification

Product identifier DEVCON® Epoxy Coat™ 7000 Non-VOC Resin

Other means of identification

SKU# 0160

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers

Address 30 Endicott Street
Danvers, MA 01923
United States

Telephone Customer Service 978-777-1100

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number Chemtrec 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Sensitization, skin Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Precautionary statement

Prevention Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

Response If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|------------|----------|
| Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin) | EPOXY RESIN | 25068-38-6 | 40 - 60 |
| Nepheline And Nepheline Syenite | | 37244-96-5 | 20 - 40 |
| Titanium Dioxide | TITANIUM DIOXIDE | 13463-67-7 | 2.5 - 10 |
| Talc | | 14807-96-6 | 1 - 2.5 |
| Other components below reportable levels | | | 2.5 - 10 |

4. First-aid measures

| | |
|---|---|
| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. |
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. Get medical attention if symptoms occur. |
| Most important symptoms/effects, acute and delayed | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed. |
| General information | Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse. |

5. Fire-fighting measures

| | |
|--|---|
| Suitable extinguishing media | Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | No unusual fire or explosion hazards noted. |

6. Accidental release measures

| | |
|--|---|
| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. |
| Environmental precautions | Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. |

7. Handling and storage

| | |
|---|--|
| Precautions for safe handling | Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. |
| Conditions for safe storage, including any incompatibilities | Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). |

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components | Type | Value | Form |
|-----------------------------------|------|----------------------|-------------|
| Titanium Dioxide (CAS 13463-67-7) | PEL | 15 mg/m ³ | Total dust. |

US. OSHA Table Z-3 (29 CFR 1910.1000)

| Components | Type | Value | Form |
|-----------------------------------|------|-----------------------------------|----------------------|
| Talc (CAS 14807-96-6) | TWA | 0.1 mg/m ³ 20 mppcf | Respirable. |
| Titanium Dioxide (CAS 13463-67-7) | TWA | 2.4 mppcf | Respirable. |
| | | 5 mg/m ³ | Respirable fraction. |
| | | 15 mg/m ³ | Total dust. |
| | | 50 mppcf | Total dust. |
| | | 15 mppcf | Respirable fraction. |

US. ACGIH Threshold Limit Values

| Components | Type | Value | Form |
|-----------------------------------|------|----------------------|----------------------|
| Talc (CAS 14807-96-6) | TWA | 2 mg/m ³ | Respirable fraction. |
| Titanium Dioxide (CAS 13463-67-7) | TWA | 10 mg/m ³ | |

US. NIOSH: Pocket Guide to Chemical Hazards

| Components | Type | Value | Form |
|-----------------------|------|---------------------|-------------|
| Talc (CAS 14807-96-6) | TWA | 2 mg/m ³ | Respirable. |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

| | |
|----------------|------------------|
| Appearance | Viscous. Liquid. |
| Physical state | Liquid. |
| Form | Viscous. Liquid. |
| Color | Not available. |
| Odor | Slight. |
| Odor threshold | Not available. |
| pH | Not available. |

| | |
|---|----------------------------------|
| Melting point/freezing point | Not available. |
| Initial boiling point and boiling range | 467.6 °F (242 °C) estimated |
| Flash point | 265.0 °F (129.4 °C) estimated |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | 0.03 hPa estimated |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 1.36 g/cm ³ estimated |
| Explosive properties | Not explosive. |
| Flammability class | Combustible III B estimated |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 1.36 estimated |
| VOC | 0 g/l |

10. Stability and reactivity

| | |
|---|---|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Contact with incompatible materials. |
| Incompatible materials | Strong oxidizing agents. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

| | |
|---------------------|--|
| Inhalation | Prolonged inhalation may be harmful. |
| Skin contact | Causes skin irritation. May cause an allergic skin reaction. |
| Eye contact | Causes serious eye irritation. |
| Ingestion | Knowledge about health hazard is incomplete. |

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

| | |
|----------------------------------|-------------------------|
| Acute toxicity | Not known. |
| Skin corrosion/irritation | Causes skin irritation. |

| | |
|---|--|
| Serious eye damage/eye irritation | Causes serious eye irritation. |
| Respiratory or skin sensitization | |
| Respiratory sensitization | Due to partial or complete lack of data the classification is not possible. |
| Skin sensitization | May cause an allergic skin reaction. |
| Germ cell mutagenicity | Due to partial or complete lack of data the classification is not possible. |
| Carcinogenicity | Due to partial or complete lack of data the classification is not possible. |
| IARC Monographs. Overall Evaluation of Carcinogenicity | |
| Talc (CAS 14807-96-6) | 2B Possibly carcinogenic to humans. 3 Not classifiable as to carcinogenicity to humans. |
| Titanium Dioxide (CAS 13463-67-7) | 2B Possibly carcinogenic to humans. |
| OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053) | |
| Not listed. | |
| US. National Toxicology Program (NTP) Report on Carcinogens | |
| Not listed. | |

| | |
|---|---|
| Reproductive toxicity | Due to partial or complete lack of data the classification is not possible. |
| Specific target organ toxicity - single exposure | Due to partial or complete lack of data the classification is not possible. |
| Specific target organ toxicity - repeated exposure | Due to partial or complete lack of data the classification is not possible. |
| Aspiration hazard | Due to partial or complete lack of data the classification is not possible. |
| Chronic effects | Prolonged inhalation may be harmful. |

12. Ecological information

| | |
|--------------------------------------|--|
| Ecotoxicity | The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. |
| Persistence and degradability | No data is available on the degradability of any ingredients in the mixture. |
| Bioaccumulative potential | |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

| | |
|--|--|
| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. |

14. Transport information

| | |
|---|-----------------------------------|
| DOT | Not regulated as dangerous goods. |
| IATA | Not regulated as dangerous goods. |
| IMDG | Not regulated as dangerous goods. |
| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not established. |

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Classified hazard categories Yes
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including Benzene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

| | |
|-----------------------------------|---------------------------|
| Carbon Black (CAS 1333-86-4) | Listed: February 21, 2003 |
| Quartz (CAS 14808-60-7) | Listed: October 1, 1988 |
| Titanium Dioxide (CAS 13463-67-7) | Listed: September 2, 2011 |

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

| |
|-----------------------------------|
| Talc (CAS 14807-96-6) |
| Titanium Dioxide (CAS 13463-67-7) |

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|----------------------|--|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | No |
| Canada | Domestic Substances List (DSL) | No |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | No |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | No |
| New Zealand | New Zealand Inventory | Yes |

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|---|------------------------|
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | No |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| | |
|-----------------------------|---|
| Issue date | 05-28-2019 |
| Revision date | 04-29-2020 |
| Version # | 02 |
| HMIS® ratings | Health: 2 Flammability: 1 Physical hazard: 0 |
| NFPA ratings | Health: 2 Flammability: 1 Instability: 0 |
| Disclaimer | ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release. |
| Revision information | This document has undergone significant changes and should be reviewed in its entirety. |

SAFETY DATA SHEET

1. Identification

Product identifier DEVCON® Epoxy Coat™ 7000 Non VOC Hardener

Other means of identification

SKU# 5382

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers

Address 30 Endicott Street
Danvers, MA 01923
United States

Telephone Customer Service 978-777-1100

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number Chemtrec 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4
Acute toxicity, inhalation Category 4
Skin corrosion/irritation Category 1
Serious eye damage/eye irritation Category 1
Sensitization, skin Category 1A

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled.

Precautionary statement

Prevention Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|------------|----------|
| Benzyl Alcohol | | 100-51-6 | 40 - 60 |
| Cycloaliphatic Amine | | N/A | 20 - 40 |
| Isophoronediamine | | 2855-13-2 | 10 - 20 |
| 2,4,6-tris-(dimethylaminomethyl)-phenol | | 90-72-2 | 2.5 - 10 |
| Other components below reportable levels | | | 0.1 - 1 |

4. First-aid measures

| | |
|---|--|
| Inhalation | Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell. |
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately. |
| Ingestion | Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. |
| Most important symptoms/effects, acute and delayed | Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed. |
| General information | Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse. |

5. Fire-fighting measures

| | |
|--|---|
| Suitable extinguishing media | Foam. Powder. Carbon dioxide (CO ₂). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | No unusual fire or explosion hazards noted. |

6. Accidental release measures

| | |
|--|--|
| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
|--|--|

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. Workplace Environmental Exposure Level (WEEL) Guides

| Components | Type | Value |
|-------------------------------|------|------------------------|
| Benzyl Alcohol (CAS 100-51-6) | TWA | 44.2 mg/m ³ |
| | | 10 ppm |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance**

Liquid.

Physical state

Liquid.

Form

Liquid.

Color

Amber.

Odor

Ammoniacal.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

4.64 °F (-15.2 °C) estimated

Initial boiling point and boiling range

401.54 °F (205.3 °C) estimated

| | |
|---|------------------------------|
| Flash point | 204.8 °F (96.0 °C) estimated |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | 0.1 hPa estimated |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | 816.8 °F (436 °C) estimated |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 1.03 g/cm3 estimated |
| Explosive properties | Not explosive. |
| Flammability class | Combustible IIIB estimated |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 1.03 estimated |
| VOC | 0 g/l |

10. Stability and reactivity

| | |
|---|---|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | Hazardous polymerization does not occur. |
| Conditions to avoid | Avoid temperatures exceeding the flash point. Contact with incompatible materials. |
| Incompatible materials | Peroxides. Phenols. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

| | |
|---------------------|--|
| Inhalation | Harmful if inhaled. |
| Skin contact | Causes severe skin burns. May cause an allergic skin reaction. |
| Eye contact | Causes serious eye damage. |
| Ingestion | Causes digestive tract burns. Harmful if swallowed. |

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity Harmful if inhaled. Harmful if swallowed.

| Components | Species | Test Results |
|---|---|--------------------|
| Benzyl Alcohol (CAS 100-51-6) | | |
| Acute | | |
| Dermal | | |
| LD50 | Rabbit | 2000 mg/kg |
| Inhalation | | |
| LC50 | Rat | 1000 mg/l, 8 Hours |
| Oral | | |
| LD50 | Rat | 1230 - 3100 mg/kg |
| Skin corrosion/irritation | Causes severe skin burns and eye damage. | |
| Serious eye damage/eye irritation | Causes serious eye damage. | |
| Respiratory or skin sensitization | | |
| Respiratory sensitization | Due to partial or complete lack of data the classification is not possible. | |
| Skin sensitization | May cause an allergic skin reaction. | |
| Germ cell mutagenicity | Due to partial or complete lack of data the classification is not possible. | |
| Carcinogenicity | Due to partial or complete lack of data the classification is not possible. | |
| IARC Monographs. Overall Evaluation of Carcinogenicity | | |
| Not listed. | | |
| OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053) | | |
| Not listed. | | |
| US. National Toxicology Program (NTP) Report on Carcinogens | | |
| Not listed. | | |
| Reproductive toxicity | Due to partial or complete lack of data the classification is not possible. | |
| Specific target organ toxicity - single exposure | Due to partial or complete lack of data the classification is not possible. | |
| Specific target organ toxicity - repeated exposure | Due to partial or complete lack of data the classification is not possible. | |
| Aspiration hazard | Due to partial or complete lack of data the classification is not possible. | |
| Chronic effects | Prolonged inhalation may be harmful. | |

12. Ecological information

| | |
|--|--|
| Ecotoxicity | The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. |
| Persistence and degradability | No data is available on the degradability of any ingredients in the mixture. |
| Bioaccumulative potential | |
| Partition coefficient n-octanol / water (log Kow) | |
| Benzyl Alcohol | 1.1 |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

| | |
|--|--|
| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | D002: Waste Corrosive material [pH <=2 or >=12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. |

14. Transport information

DOT

| | |
|-------------------------------------|--|
| UN number | UN2735 |
| UN proper shipping name | Amines, liquid, corrosive, n.o.s. or Polyamines, liquid, corrosive, n.o.s. (2,4,6-tris-(dimethylaminomethyl)-phenol, Isophoronediamine), Limited Quantity |
| Transport hazard class(es) | |
| Class | 8 |
| Subsidiary risk | - |
| Label(s) | 8 |
| Packing group | III |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Special provisions | IB3, T7, TP1, TP28 |
| Packaging exceptions | 154 |
| Packaging non bulk | 203 |
| Packaging bulk | 241 |

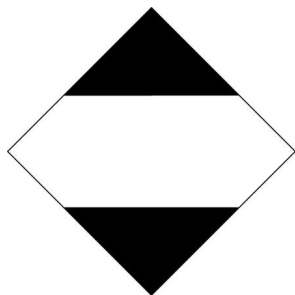
IATA

| | |
|-------------------------------------|--|
| UN number | UN2735 |
| UN proper shipping name | Amines, liquid, corrosive, n.o.s. (2,4,6-tris-(dimethylaminomethyl)-phenol, Isophoronediamine) |
| Transport hazard class(es) | |
| Class | 8 |
| Subsidiary risk | - |
| Packing group | III |
| Environmental hazards | No. |
| ERG Code | 8L |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Other information | |
| Passenger and cargo aircraft | Allowed with restrictions. |
| Cargo aircraft only | Allowed with restrictions. |

IMDG

| | |
|---|--|
| UN number | UN2735 |
| UN proper shipping name | AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-tris-(dimethylaminomethyl)-phenol, Isophoronediamine), Limited Quantity |
| Transport hazard class(es) | |
| Class | 8 |
| Subsidiary risk | - |
| Packing group | III |
| Environmental hazards | |
| Marine pollutant | No. |
| EmS | F-A, S-B |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not established. |

DOT; IMDG





15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|----------------------|--|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | No |
| Canada | Domestic Substances List (DSL) | No |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|---|------------------------|
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | Yes |
| Korea | Existing Chemicals List (ECL) | No |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| | |
|-----------------------------|---|
| Issue date | 05-28-2019 |
| Revision date | 04-30-2020 |
| Version # | 02 |
| HMIS® ratings | Health: 3 Flammability: 1 Physical hazard: 0 |
| NFPA ratings | Health: 3 Flammability: 1 Instability: 0 |
| Disclaimer | ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release. |
| Revision information | Composition/information on ingredients: Component information Accidental release measures: Methods and materials for containment and cleaning up Physical & Chemical Properties: Multiple Properties Stability and reactivity: Conditions to avoid Toxicological information: Aspiration hazard Toxicological information: Carcinogenicity Toxicological information: Mutagenicity Toxicological information: Reproductivity Toxicological information: Respiratory sensitization Toxicological information: Inhalation Toxicological information: Skin contact Toxicological information: Specific target organ toxicity - repeated exposure Toxicological information: Specific target organ toxicity - single exposure Transport information: General information |